

Work Order ID 56739

March 5, 2010 9:59:52 AM



Page 1

Item ID: D119-646-114

Accept



Setup Start



Revision ID:

Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Stop



Start Date: 05/03/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 17/03/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-3-05 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
**Set Up/
Run Hours**
**Draw
Number**
**Draw
Rev.**
**Plan
Code**
**Accept
Qty**
**Reject
Qty**
**Reject
Number**
**Insp.
Stamp**

Draw Nbr	Revision Nbr
IIN-D119-646	B

100



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D119-646-114
CHG001

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 56739



Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D119-646-143		Manufactured		No		110	Each	0.0000	1.0000		56968	<i>R10/01/10</i>
Replacement Float Skidtube w/ Full Length Wearplates & Wearpads												
D119-646-311		Manufactured		No		110	Each	2.0000	1.0000			<i>C</i>

Ground Handling

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

FG	2	
53508	1	
53509	1	
110	Each	4.0000
		2.0000

53508

D3883-2

Manufactured

No

Saddle, Outboard RH

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST429	4	
51990	4	

51990

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 56739



Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3884-2 		Manufactured	No			110	Each	4.0000	2.0000			

Saddle, Inboard RH

Warehouse

Location

Main Warehouse

ST429

Loc Qty

4

Loc Code

53051

53051

D2652



Bushing

Manufactured

No

110

Each

363.0000 16.0000



Warehouse

Location

OFFSHORE

FG

Loc Qty

44

Loc Code

31985

31985

Main Warehouse

ST021

264

53741

30

56067

234

56067

Main Warehouse

ST40

55

51531

55

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 56739



Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C50A 		Purchased		No		110	Each	46.0000	8.0000		1114422 10	

Bolt

Warehouse

Location

Main Warehouse

ST	46
112046	5
112454	4
112761	37

AN4C6A

Purchased No

110 Each

611.0000 18.0000

112761 74

Bolt

Warehouse

Location

OFFSHORE

FG	4
103344	4

Main Warehouse

ST	607
111295	0
112759	25
112794	82
113121	500

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Work Order ID: 56739



Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21250-05-006 		Purchased		No		110	Each	74.0000	8.0000			

BOLT

Warehouse

Location

Main Warehouse

ST 74

112046 12

112657 62

110 Each 388.0000 20.0000

AN960C10L



Purchased No

Warehouse

Location

OFFSHORE

FG 100

103585 100

Main Warehouse

ST 288

112116 128

112612 160

washer

NAS1149C0332R

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Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416L WASHER		Purchased		No		110	Each	1,314.000	30.0000			

Warehouse

Location

OFFSHORE

FG 44

104925 44

Main Warehouse

ST 1270

111916 2

112612 368

112794 500

112828 400

AN960C516L



WASHER

Purchased No

110 Each 161.0000 8.0000



Warehouse

Location

Main Warehouse

ST 161

109545 12

111650 23

111916 126

W/O:		WORK ORDER CHANGES					
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Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3 		Purchased		No		110	Each	4,196.000	14.0000			

Nut

Warehouse

Location

OFFSHORE

FG 80

103691 80

Main Warehouse

ST 4116

111819 70

112243 29

112314 4017

MS21043-4

Purchased No

110 Each 374.0000 13.0000

Nut

Warehouse

Location

OFFSHORE

FG 40

104603 40

Main Warehouse

ST 334

112314 100

112492 11

113064 223

W/O:		WORK ORDER CHANGES					
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Work Order ID: 56739



Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2712		Manufactured	No		110	Each	439.0000	12.0000				

Set Screw

Warehouse

Location

OFFSHORE

FG 50

29962 50

Main Warehouse

ST 2

47603 2

Main Warehouse

ST022 387

16400 20

43810 11

50415 356

50415

Manufactured No 110 Each 803.0000 24.0000

D3672-7



Phenolic Washer

Warehouse

Location

Main Warehouse

ST 803

53237 803

50415

5/10/12 C

W/O:		WORK ORDER CHANGES					
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Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3 		Manufactured	No			110	Each	524.0000	30.0000 ✓		57704	

Phenolic Washer

Warehouse

Location

Main Warehouse

ST117 24

51596 24

Main Warehouse

ST77 500

55560 500

D3407-041



Tow Ring

Manufactured

No

110

Each

12.0000 1.0000



358209 10-5-19

Warehouse

Location

OFFSHORE

FG 3

35780 3

Main Warehouse

ST 3

48356 1

50755 2

Main Warehouse

ST464 6

55032 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Work Order ID: 56739



Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3417-5  Washer		Manufactured	No		110		Each	117.0000	1.0000			

Warehouse

Location

Main Warehouse

ST	117
44350	14
50366	3
52344	100

Loc Qty

Loc Code


52344

D3456-1

Manufactured No

100 Each 172.0000 1.0000



Warehouse

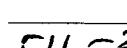
Location

Main Warehouse

ST	172
51653	4
54692	168

Loc Qty

Loc Code


51653

D3417-7

Manufactured No

110 Each 22.0000 1.0000



Warehouse

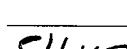
Location

Main Warehouse

ST90	22
51645	22

Loc Qty

Loc Code


51645

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Parent Item: D119-646-114



Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, RH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C45A 		Purchased		No		110	Each	50.0000	6.0000			

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

50

AN960JD416

112646

Washer

Purchased

No

110

Each

0.0000

6.0000



m112646

m114576

(1)

NOG1147 004630

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

4.3 Float Skidtubes

Item	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
	X												D119-646-013	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-014	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-113	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-114	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-213	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-214	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
1							X						D119-646-043	REPLACEMENT FLOAT SKIDTUBE WITH WEARPADS
								X					D119-646-143	REPLACEMENT FLOAT SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
									X				D119-646-153	WEARPLATE KIT STANDARD SKIDTUBE
										X			D119-646-243	REPLACEMENT FLOAT SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-253	TRAINING WEARPLATES FLOAT SKIDTUBE
1	1	1	4	1	1	1	1	1	1	1	1	X	D119-646-311	GROUND HANDLING KIT
1												1	D3905-041	FLOAT SKIDTUBE ASSY. WITH WEARPAD
20											1		D3805-043	FLOAT SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
24											1		D3846-1	GASKET
25											1		D3846-11	GASKET
26											1		D3847-043	FWD WEARPLATE ASSY
27											1		D3847-045	CENTER WEARPLATE ASSY
28											1		D3847-049	AFT WEARPLATE ASSY
29											8		D3847-1	WEARPAD
30											1		D3847-11	WEARPAD
31											42		AN325A	BOLT
32											42		AN960C12	WASHER (OR NAS1149C0332R)
40											1		D3905-045	FLOAT SKIDTUBE ASSY. TRAINING WEARPLATE
44											1		D3849-047	FWD TRAINING WEARPLATE ASSY
45											1		D3849-045	AFT TRAINING WEARPLATE ASSY
46											1		D3846-1	GASKET
47											1		D3846-11	GASKET
48											1		D3847-1	WEARPAD
49											1		D3847-11	WEARPAD
51											16		D3804-1	WASHER
52											8		AN3246A	BOLT
53											8		MS21043-3	BOLT
54											10		AN326A	BOLT
55											10		AN960C10L	WASHER (OR NAS1149C0332R)
59	1	2	1	2	1	2							D1183-1	SADDLE, OUTSIDE, LH
61													D2883-2	SADDLE, OUTSIDE, RH
62	2	1	2	1	2	1	2						D3834-1	SADDLE, INSIDE, LH
63	2	1	2	1	2	1	2						D3834-2	SADDLE, INSIDE, RH
64	16	16	3	16	16	16	16						D2882	FLUSHING
65	8	8	3	8	8	1	8						AN3250A	BOLT
66	12	12	12	12	12	12	12						AN406A	BOLT
67	8	5	3	8	8	1	6						MS21250-05006	BOLT
68	8	5	3	8	8	1	5						AN500C10L	WASHER (OR NAS1149C0332R)
69	24	24	24	24	24	24	24						AN550C415L	WASHER (OR NAS1149C0432R)
70	6	8	1	3	8	1	6						AN500C516L	WASHER (OR NAS1149C0532R)

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Revision: B

Date: 09.06.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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REFERENCE ONLY

DART AEROSPACE USA, INC.

IN-D119-646

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ln	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
1	8	8	8	8	8	8							MS21043-3	NUT
2	12	12	12	12	12	12							MS21043-4	NUT
3	12	12	12	12	12	12							D2712	SET SCREW
4	16	16	16	16	16	16							D3672-7	WASHER
5	24	24	24	24	24	24							D3672-3	WASHER
6	8	8	8	8	8	8							D3672-7	WASHER
7	1	1	1	1	1	1							D3437-34	TOW RING
8	1	1	1	1	1	1							D3417-5	WASHER
9	1	1	1	1	1	1							D3456-1	WASHER
10	1	1	1	1	1	1							MS21043-4	NUT
11	1	1	1	1	1	1							D3617-7	WASHER
12										2	D3666-041	LUG ASSEMBLY		
13										8	D2652	BUSHING		
14										4	AN3C46A	BOLT		
15										4	AN960C10L	WASHER (OR NAS1149C0332R)		
16										4	MS21043-3	NUT		
17	3	3	3	3	3	3							AN3C45A	BOLT
18							(3)	(3)					AN3C50A	BOLT
19	3	3	3	3	3	3							AN3C45A	BOLT
20							(3)	(3)					AN3C46A	BOLT
21							(9)	(9)					D3904-1	WASHER
22	6	6	6	6	6	6	5	6					AN406A	BOLT
23	6	6	6	6	6	6	6	6					D3672-3	WASHER
24	6	6	6	6	6	6	6	6					AN960C47SL	WASHER (OR NAS1149C0432R)
25	5	5	5	5	5	5	5	6					AN960C10L	WASHER (OR NAS1149C0463J)
26	12	12	12	12	12	12	(2)	(3)					AN960C10L	WASHER (OR NAS1149C0332R)
27	6	6	6	6	6	6	(2)	(6)					MS21043-3	NUT

() ITEMS IN BRACKETS ARE REF. ONLY AND DO NEED TO BE INCLUDED WITH KIT.
AS THEY ARE ALREADY INSTALLED ON SKIDTUBE.

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Revision: B
Date: 09.06.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries